

|                                                                                                                                                                  |    |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|
| 5.4.7.2. Static bending strength (MOR & MOE)                                                                                                                     | 50 |
| 5.4.7.3. Water absorption and thickness swelling                                                                                                                 | 52 |
| 5.4.8. Influence of Wet Conditions on the Properties of UF-Composites at Two<br>Relative Humidities, in Comparison with Conventional UF-Hardener<br>Composites   | 53 |
| 5.4.8.1. Reduction in free HCHO                                                                                                                                  | 53 |
| 5.4.8.2. Mechanical properties (MOR & MOE & IB)                                                                                                                  | 54 |
| 5.4.9. Effect of Prepared Organic HCHO-Scavengers Hydrolyzed Acrylonitrile-<br>Grafted and Casein on Properties of Different Agro-Fibers UF-Bonded<br>Composites | 55 |
| 5.4.9.1. Free HCHO content in board                                                                                                                              | 55 |
| 5.4.9.2. Internal bond strength (IB)                                                                                                                             | 56 |
| 5.4.9.3. Static bending strength (MOR & MOE)                                                                                                                     | 57 |
| 5.4.9.4. Water absorption and thickness swelling                                                                                                                 | 58 |
| <b>5.5. FIGURE CAPTIONS</b>                                                                                                                                      | 59 |
| <b>FIGURES</b>                                                                                                                                                   | 63 |
| <b>CHAPTER IV</b>                                                                                                                                                |    |
| <b>6. EXPERIMENTAL</b>                                                                                                                                           | 95 |
| 6.1. MATERIALS                                                                                                                                                   | 95 |
| 6.1.1. Agro-Fibers                                                                                                                                               | 95 |
| 6.1.1.1. Chemical Analysis of Lignocellulosic Raw materials                                                                                                      | 95 |
| 6.1.1.1.1. Ash estimation                                                                                                                                        | 95 |
| 6.1.1.1.2. Lignin estimation                                                                                                                                     | 95 |
| 6.1.1.1.3. Holocellulose estimation                                                                                                                              | 96 |
| 6.1.1.1.4. $\alpha$ -Cellulose estimation                                                                                                                        | 97 |

|                                                                                            |     |
|--------------------------------------------------------------------------------------------|-----|
| 6.1.1.1. 5. Pentosans determination                                                        | 98  |
| 6.1.2. Urea-Formaldehyde (UF) Adhesive                                                     | 99  |
| 6.1.3. Inorganic Compounds                                                                 | 99  |
| 6.1.4. Organic compounds                                                                   | 99  |
| 6.1.4.1. Shelf Organic Compounds                                                           | 99  |
| 6.1.4.2. Laboratory Prepared Organic Compounds                                             | 100 |
| 6.1.4.2.1. Methods of Preparation                                                          | 100 |
| i- Preparation of polyacrylamide – grafted starch                                          | 100 |
| ii- Preparation of Carbamoyethylated starch.                                               | 100 |
| iii- Preparation of starch carbamate                                                       | 101 |
| iv- Preparation of polyacrylamide.                                                         | 101 |
| v- Preparation of hydrolyzed polyacrylonitrile- grafted starch.                            | 101 |
| vi- Preparation of cyanoethylated starch                                                   | 101 |
| vii- Preparation of amidoximated starch                                                    | 102 |
| viii- Preparation of carbamoylated starch from cyanoethylated starch                       | 102 |
| 6.1.4.2.2. Determination of Nitrogen Contents as (Kjeldahl Method)                         | 102 |
| 6.1.4.2.3. Determination of Free-HCHO in Adhesive System Using hydroxylamine Hydrochloride | 102 |
| 6.2. Composite Boards Preparation and Testing                                              | 103 |
| 6.2.1. Determination of Free-HCHO in Board (Toxicity of the Board)                         | 104 |
| 6.3. Thermal Analysis                                                                      | 105 |
| 6.4. Mathematical Correlation                                                              | 106 |
| <b>7. REFFERENCES</b>                                                                      | 108 |
| <b>8. SUMMARY IN ARABIC.</b>                                                               |     |