Contents

Subject ————	Page
Acknowledgement	
Abstract	1
CHAPTER 1:	2
1.1. Metal finishing	3
1.2. Pollution problem	3
1.3. Regulatory environment	3
1.4. Clay minerals	6
1.5. Pollution	6
1.5.1. Pollution in Egypt	7
1.5.2. Wastewater characteristics	9
1.5.3. Contaminants of concern in wastewater treatment	10
1.5.4. Classification of wastewater treatment methods	
1.5.5. Application of treatment methods	12
(A) Preliminary wastewater treatment	12
(B) Primary treatment	12
(C) Secondary treatment	12
(D) Advanced treatment	13
(E) Industrial wastewater	13
1.6.1.Heavy metal ions pollution	14
1.6.2.Heavy metal ions removal	16
(A) Removal by carbon adsorption	17
(B) Removal of metal ions by modified agricultural	17
wastewater materials	
(C) Removal of heavy metal ions from metal finishing works	18
1- Sedimentation	18
2- Sedimentation with chemical additions	18
	19
3- Filtration	

4- Ion exchange	19
5- Reverse osmosis	20
6- Oxidation	20
7-Electrochemical precipitation	20
8- Adsorption	20
9- Biosoption	22
1.7. Chemical precipitation	23
(A) Hydroxide precipitation	23
(B) Ammoniacal complexes	24
(C) Sulfide precipitation	24
1.8.Electroplating process	25
1.8.1.Rinsing water	30
1.8.2. Wastes of electroplating	30
1.9.Flocculation	31
1.10. Polyurethanes	32
1.10.1Structure, Property relationships of polyurethane	36
CHAPTER 2: MATERIALS AND METHODS	
2.1. Wastewater sampling	40
2.2. The chemical composition of Aswan clay	40
2.3. Materials and instruments used in analysis	42
2.4. Method of preparation of polyurethane	42
2.5. Wastewater characterization of electroplating process	43
2.6 Wastewater treatment studies	44
2.7. Methods used to determine heavy metal ion	45
2.7.1. Methods used to determine Cu ²⁺ ion	45
2.7.2. Methods used to determine of Zn ²⁺ ion	45
2.7.3. Methods used to determine of Ni ²⁺ ion	46
2.7.4. Methods used to determine of $-Cr_2O_7^{2-}$ ion	46
2.7.5 Methods used to determine of CN ion	47

2.8. Glass wares	48	
2.9. Jar test apparatus and procedure	48	
2.10. Polyelectrolyte preparation	48	
CHAPTER 3: RESULTS AND DISCUSSION		
3.1.Characterisization of polyurethane	49	
3.2.Treatment by polyurethane polymer	53	
3.2.1. Effect of amount of polyurethane	53	
3.2.2. Effect of time of agitation	60	
3.2.3.Effect of HCl concentration	63	
3.2.4. Treatment of a mixture of heavy metal ions in authentic mixture and wastewater samples.	64	
3.3. Treatment by clay	67	
3.3.1. Effect of amount of clay	67	
3.3.2. Effect of time of agitation	82	
3.4. Treatment of a mixture of heavy metal ions wastewater	92	
samples.		
3.5. Sale- up to process design	94	
CONCLUSION	97	
REFERENCES	99	
ARABIC SUMMARY	107	