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## **conversion reaction of some cyclic organic hydrocarbons using heterogeneous catalysts**

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Shape selective catalysts have been prepared for the disproportionation of toluene produce xylenes and benzene via bimolecular transfer of a methyl group from one toluene molecule to another the catalysts prepared include H- ZSM-5 zeolite as well as versions treated with silicon containing material . also , H- ZSM-5 zeolite has been dealuminated to varying extents then further treated with the siliconizing material .Silicon precipitated in the internal surface of the zeolitic channels of H-ZSM-5 results in a decrease of the channels diameter such that para-xylene production is enhanced compared to the ortho and meta isomers of xylene . Dealumination of Zeolite causes cleaning of the internal surface of the channels and enhances the catalytic activity via increasing the strength of the acid sites . A further treatment of the dealuminated zeolite gives promising catalysts for the disproportionation process -. Examination of H-MOR for siliconization has given a similar effect as in the case of H-ZSM-5.